

CONSTRUCTION SPECIFICATION

MI-170. FENCES

1. **SCOPE**

The work shall consist of furnishing and installing fences, including gates and fittings, as shown on the drawings.

2. **MATERIALS**

Materials for fences shall conform to the requirements shown on the drawings. Minimum net retention of chromated copper arsenate (CCA) for wood fence posts shall be 0.40 pounds per cubic foot (0.0064 g/cm³).

3. **SETTING POSTS**

Wood posts shall be set in holes and backfilled with tamped earth or shall be driven unless otherwise specified. Steel and fiberglass posts shall be driven unless otherwise specified.

Post holes shall be at least 6 inches (150 mm) larger than the maximum diameter or side dimension of the posts. Earth backfill around posts shall be thoroughly tamped in layers not thicker than 4 inches (100 mm) and shall completely fill the posthole up to the ground surface. Concrete backfill around posts shall be rodded into place in layers not thicker than 12 inches (300 mm) and shall completely fill the posthole up to the ground surface. Backfill, either earth or concrete, shall be crowned up around posts at the ground surface.

No stress shall be applied to posts set in concrete until at least 24 hours after the concrete has set.

4. **PULL POST ASSEMBLY**

Unless otherwise specified by the NRCS inspector, pull post assemblies shall be installed at the beginning and end of each horizontal curve and at points where upward vertical changes between adjacent reaches of wire exceeds 15% or 8.5 degrees.

5. **ATTACHING WIRE FENCING TO POSTS**

The fencing shall be stretched and attached to posts as follows:

- a. The fencing shall be placed on the side of the post opposite the area being protected, except on curves. The fencing shall be placed on the outside of the post on curves (The tension of the fencing should work against the post rather than the fastener).
- b. The fencing shall be fastened to each end post, corner post and pull post by wrapping each horizontal strand around the post and tying it back on itself with not less than three tightly wound wraps.
- c. The fencing shall be fastened to steel, fiberglass, or concrete line posts with either two turns of 14 gage galvanized steel or iron wire or the post manufacturer's special wire fasteners.
- d. Wire shall be spliced by means of a Western Union splice or by suitable splice sleeves applied with a tool designed for the purpose. The Western Union splice shall have not less than 8 wraps of each end about the other. All wraps shall be tightly wound and closely spaced. Splices made with splice sleeves shall have a tensile strength not less than 80 percent of the strength of the wire.

6. STAYS
Stays shall be attached to wire fencing in a manner to insure maintenance of the proper spacing of the fence wire strands.